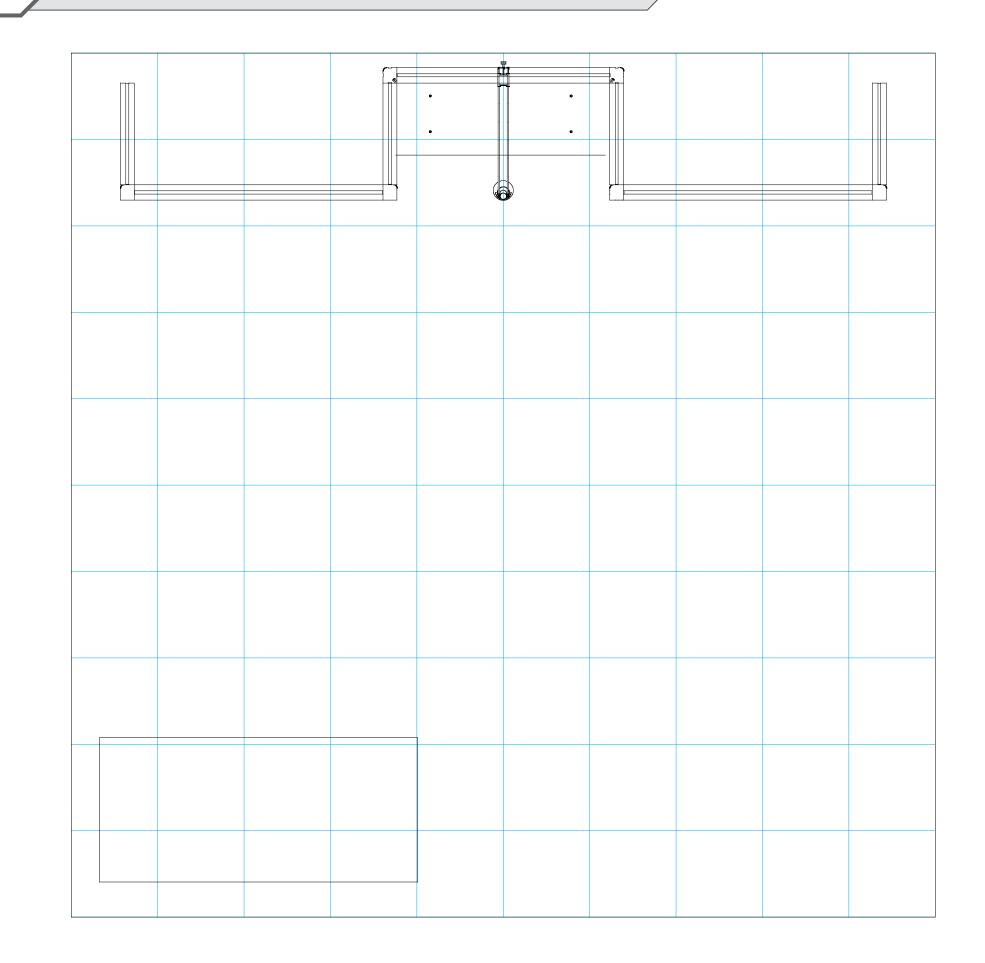




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General Setup Instructions

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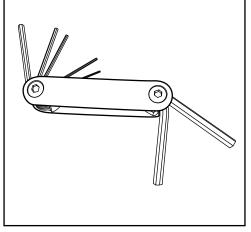
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

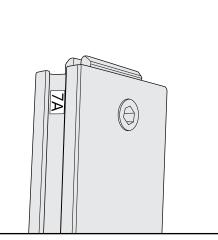
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
 Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials.
 All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.

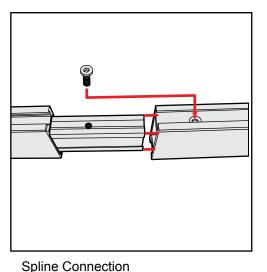


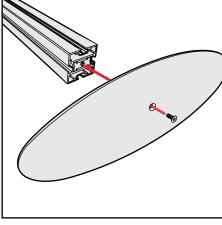
Hex Tool - Essential for Assembly



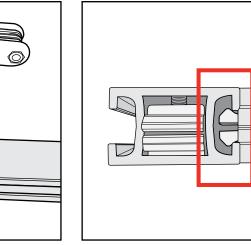


Part Identification - Numbering





Base Plate & Extrusion Connection



Extrusion & Lock Connection

Engaged Lock







WARNING

DO NOT USE POWER TOOLS

LADDERS OR LIFTS MAY BE REQUIRED

ALL CONNECTIONS MUST BE TIGHTLY SECURED



Order #XXXXX Gravitee Assembly

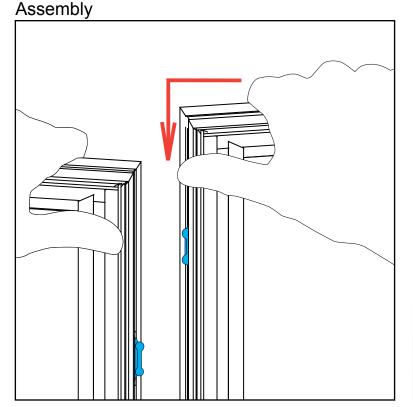
Side-by-Side Assembly

- 1) Frames: Place frames side-by-side with one higher than the other, then slide panel down to lock panels securely together.
- 2) Corner Connectors: Repeat Step 1 for installing corner connectors to frames.

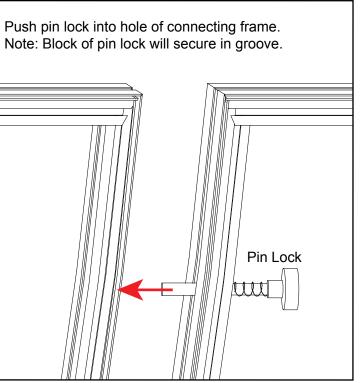
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Side-by-Side Disassembly

- 1) Pull pin lock outwards to disengage.
- 2) Pull frames upward and apart at the same time to detatch.



Assembly Cont'd

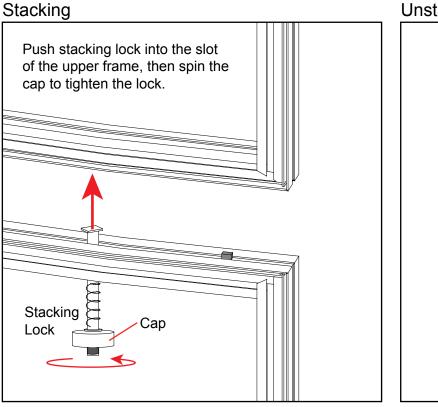


Stacking Assembly

- 1) Place one horizontal frame on top of the other, lining up the center grooves.
- 2) Turn stacking lock clockwise to tighten into place. Repeat for each lock.

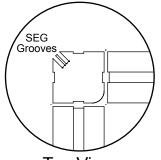
Stacking Disassembly

- 1) Turn the stacking lock counter-clockwise to loosen.
- 2) The whole spring on the stacking lock should be in view to release each frame. The disengaged spring should release the stacking lock. If not, keep turning the stacking lock until it disengages.

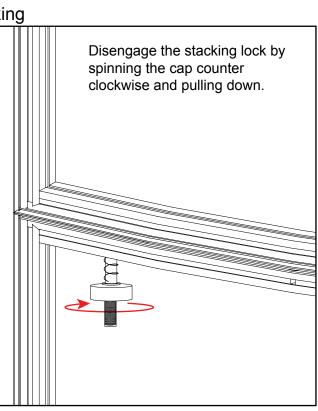


Unstacking

Corner Connector



Top View Note: Orientation of Corner Connector may change.



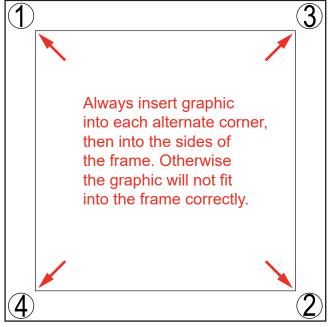


Order #XXXXX SEG Installation

SEG Graphic Installation in 3 Steps

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STEP 1: Attach Corners

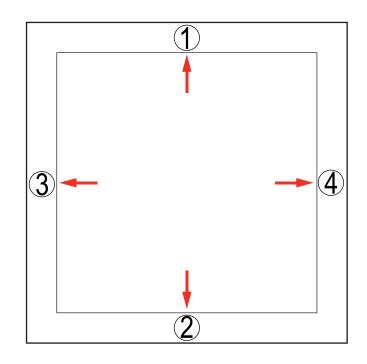




Insert narrow side of silicone welt into the channel at corner **1**, with fabric to the outside.

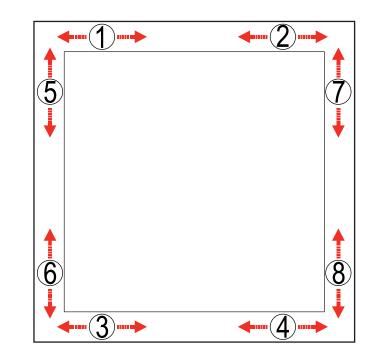
Repeat for opposite corner 2, then corner 3, then corner 4.

STEP 2: Attach Middle



Once corners are attached, press the middle of edge **1** into the channel. Then press middle of edge **2** into the channel on opposite side.

Repeat with edge 3 & 4.



Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location **2**.

Do the same for welt on opposite side, at locations **3** & **4**. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.



To remove the graphic from the frame, locate the fabric pull tab. Gently pull on the tab to remove the graphic.

The Perfect Fit

STEP 3: Attach Sides



Install video.

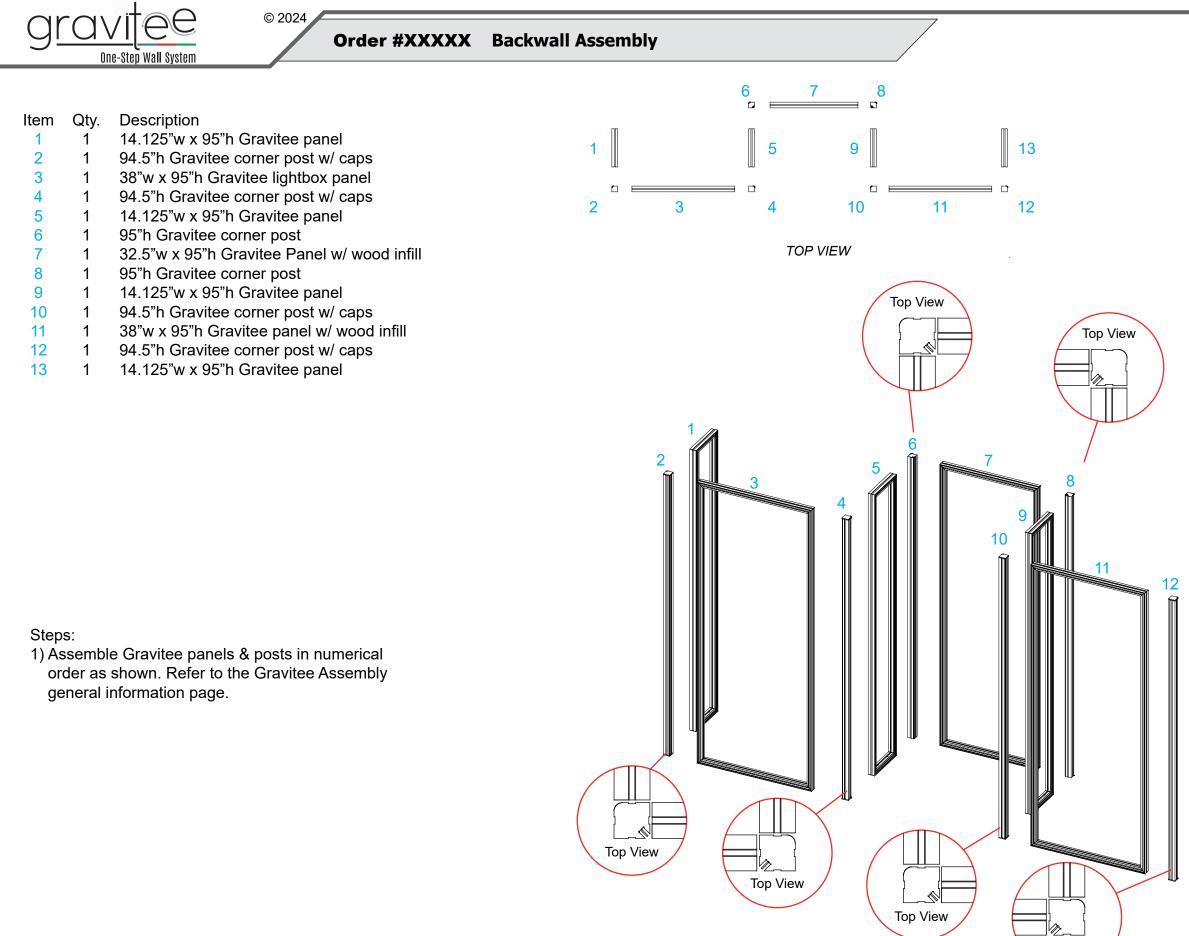




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CRATE PACKING

Crate 1 of 1



FRONT VIEW

Top View



When assembled



Step 1 of 6

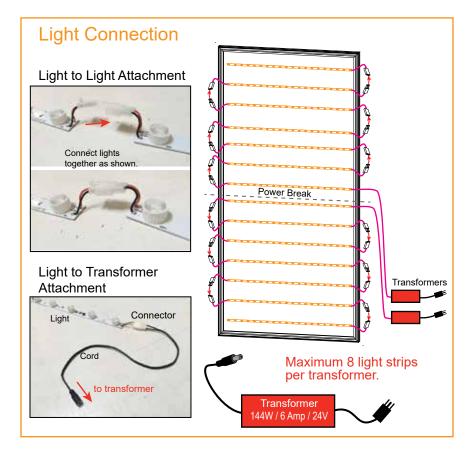


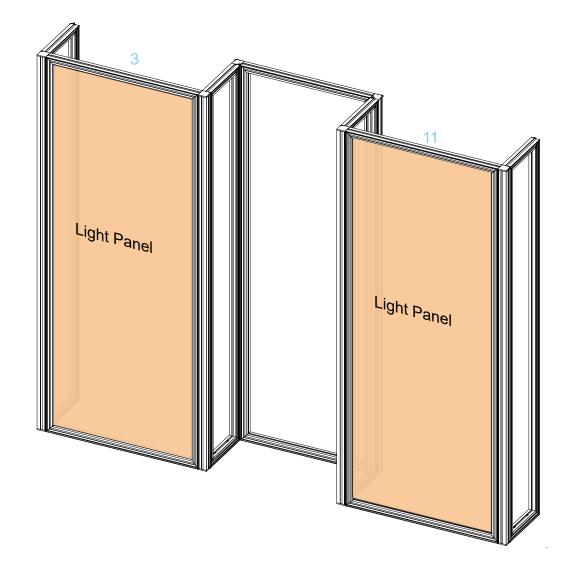
Order #XXXXX Light Connection

Steps:

Connect power cords to LED lights in panels [3,11].
 See Light Connection detail.

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Order #XXXXX SEG Graphics

SEG Graphic Installation

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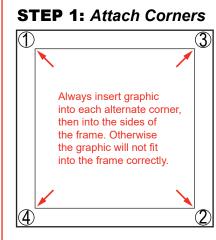
Insert narrow side of

silicone welt into the

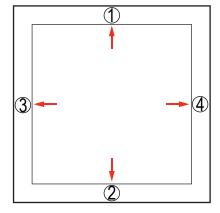
fabric to the outside. Repeat for opposite corner **2**, then corner **3**,

then corner 4.

channel at corner 1, with



STEP 2: Attach Middle



Once corners are attached, press the middle of edge **1** into the channel. Then press middle of edge **2** into the channel on opposite side.

Repeat with edge 3 & 4.

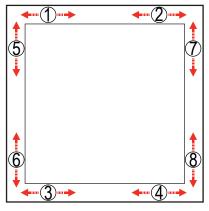
Once the middle of sides

are attached, fully press

the silicone welt into the

channel, between center and corner at location **1**.

STEP 3: Attach Sides





Repeat the process between center and corner at location **2**.

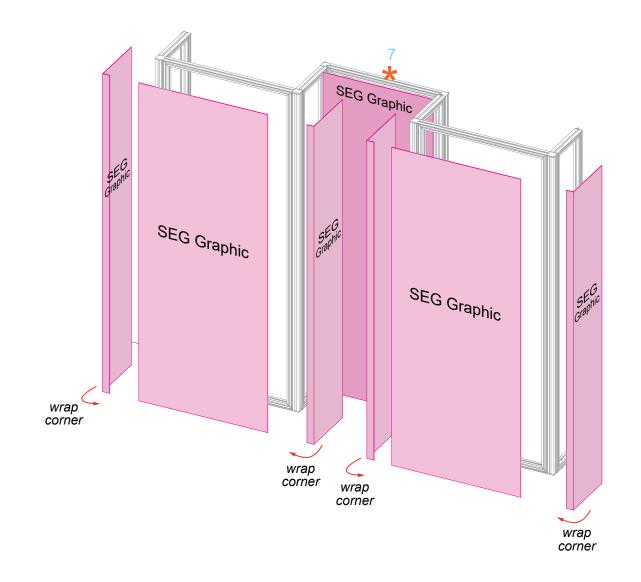


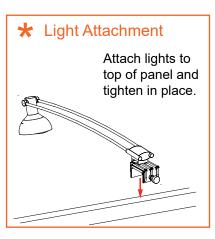
Do the same for welt on opposite side, at locations **3** & **4**. Then repeat for locations **5** & **6** and **7** & **8**.

Steps:

1) Apply SEG Graphics to panels as shown.

2) Attach Perf Light to top of panel [7]. See Light Attachment detail.





One-Step Wall System

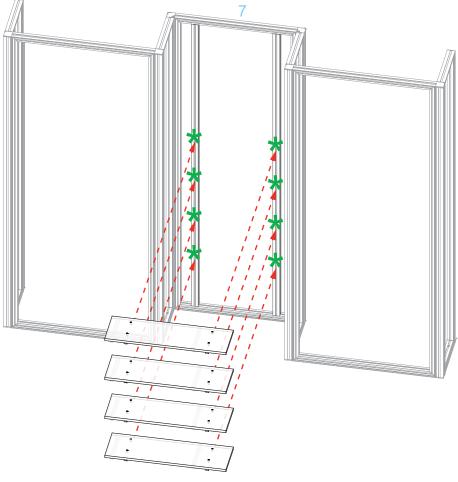
Order #XXXXX Shelf Attachment

Item Qty. Description

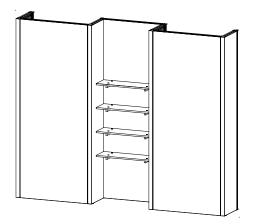
-- 4 32.25"w x 10"d Shelf w/ Z31

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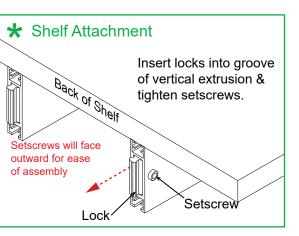
Steps:1) Attach Shelves to vertical extrusions in panel [7] as shown.See Shelf Attachment detail.



32.25"w Shelves



When assembled





Order #XXXXX GOD-1558 Counter Assembly

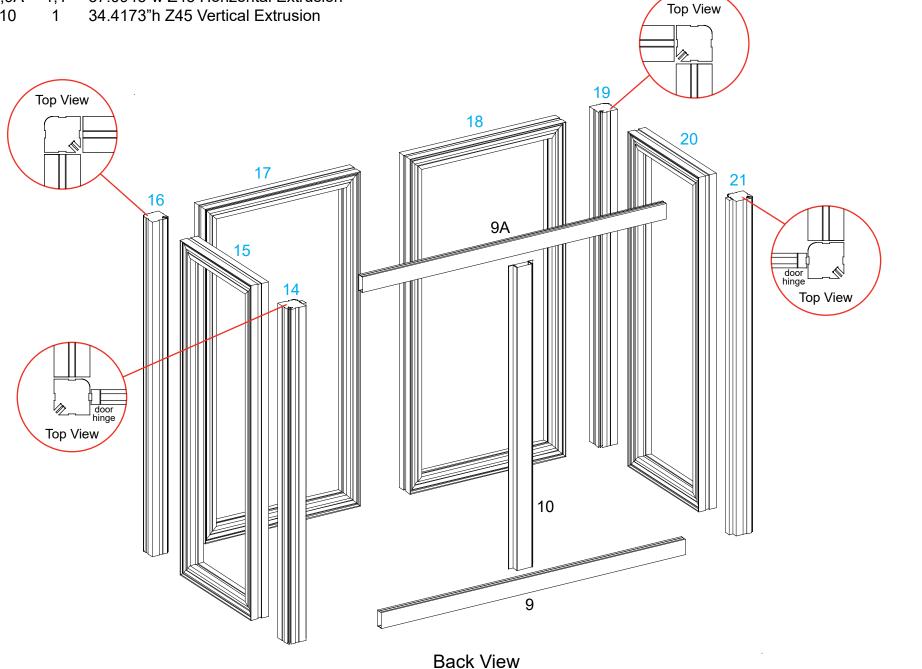
- Qty. Description Item 38"h Gravitee Corner Post w/ Door Attachment 14 1

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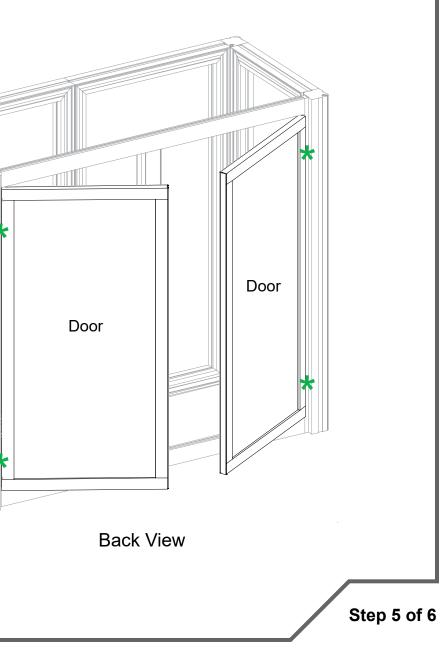
- 15 14.125"w x 38"h Gravitee Panel Frame 1
- 16 38"h Gravitee Corner Post 1
- 19"w x 38"h Gravitee Panel Frame 17 1
- 19"w x 38"h Gravitee Panel Frame 18 1
- 19 38"h Gravitee Corner Post 1
- 14.125"w x 38"h Gravitee Panel Frame 20 1
- 21 38"h Gravitee Corner Post w/ Door Attachment 1
- 9,9A 37.0945"w Z45 Horizontal Extrusion 1,1
- 10 1 34.4173"h Z45 Vertical Extrusion

Steps:

- 1) Assemble Gravitee panels and posts in numerical order, as shown, making sure Velcro is facing inward. Refer to the Gravitee Assembly general information page.
- 2) Attach horizontal extrusions [9] and [9A] between posts [14] and [21].
- 3) Attach vertical [10] between horizontals [9] and [9A].
- 4) Connect doors to posts [14] and [21]. See Door Connection detail.









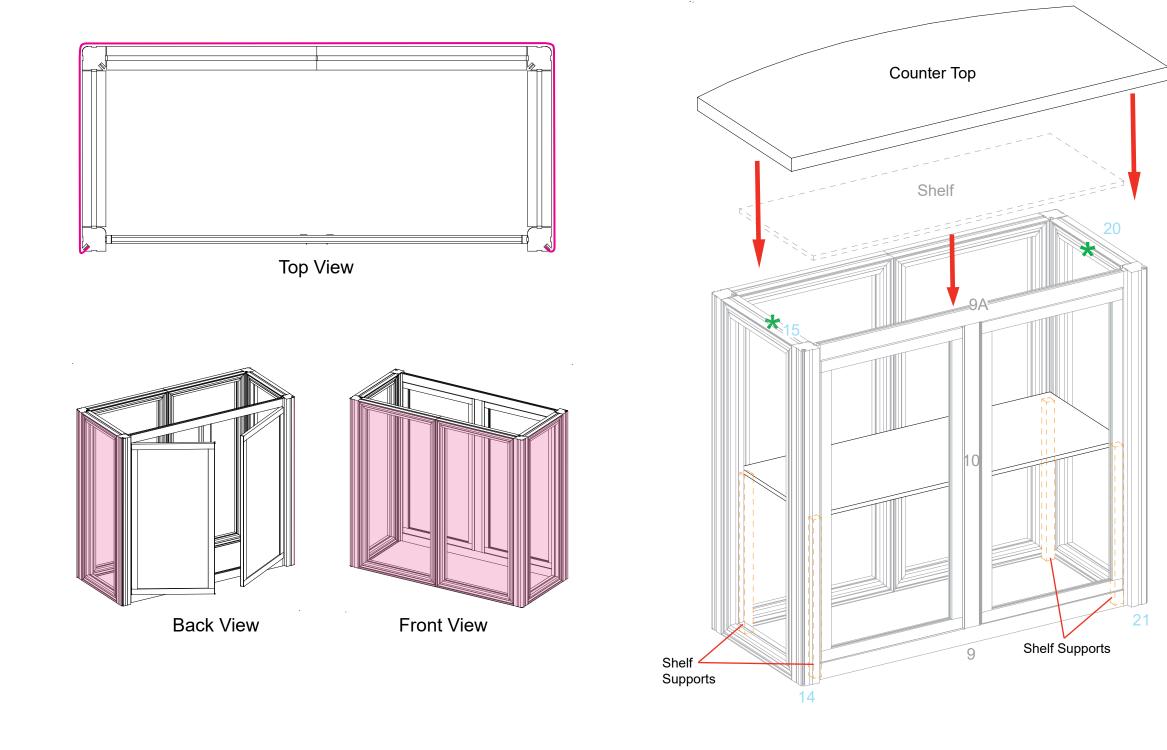
Steps:

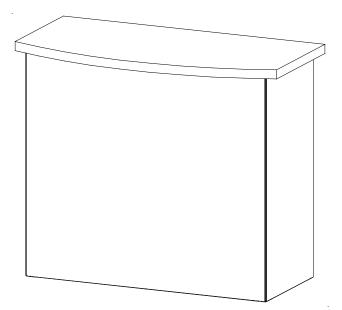
1) Wrap SEG Graphic around front and sides of assembled counter. See SEG Graphic Installation sheet for instruction.

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- 2) Connect shelf supports to Velcro, then place shelf on top of supports.
- 3) Lock counter top to panels [15] and [20]. See Counter Top Lock detail.

Keep connectors [14] [21] extrusions [9] [9A] [10] and doors assembled, when packing.





Completed Assembly

