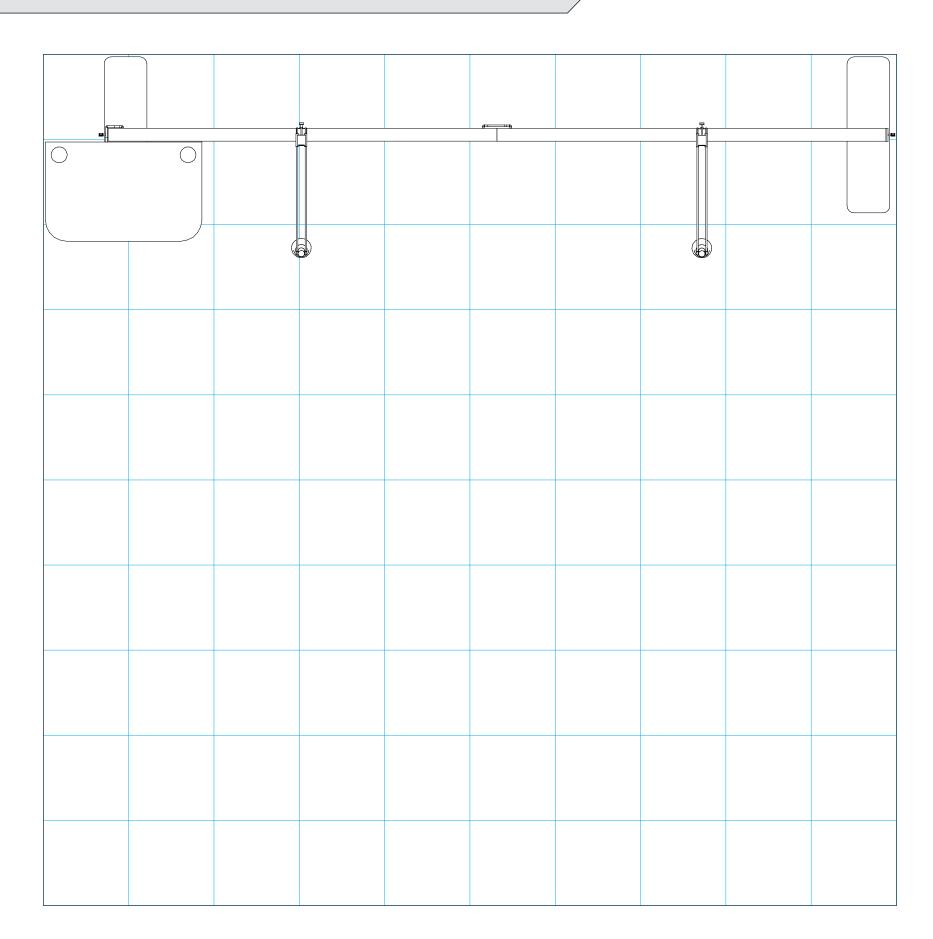


SETUP INSTRUCTIONS

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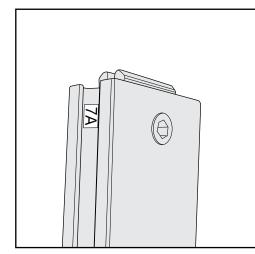


General Setup Instructions

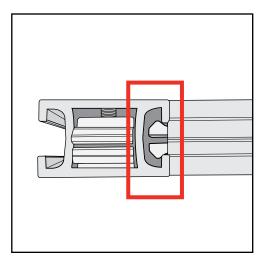
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.



Part Identification - Numbering



Engaged Lock

Disassembly

- For loss prevention, keep all knobs & connectors attached to extrusions during disassembly.





DO NOT USE POWER TOOLS

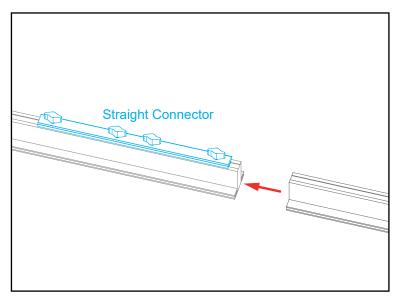


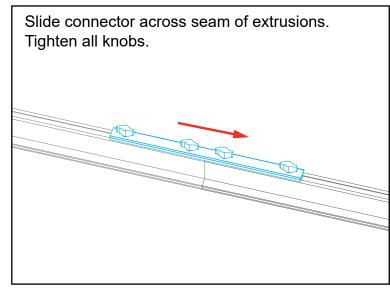
ALL CONNECTIONS MUST BE TIGHTLY SECURED

Straight Connection

When assembling frame, first attach all straight connectors, then attach corner connectors.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide straight connector across the seam of extrusions.
- 3) Tighten all knobs to secure connection.





All knobs must be tightened securely to ensure a proper connection.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

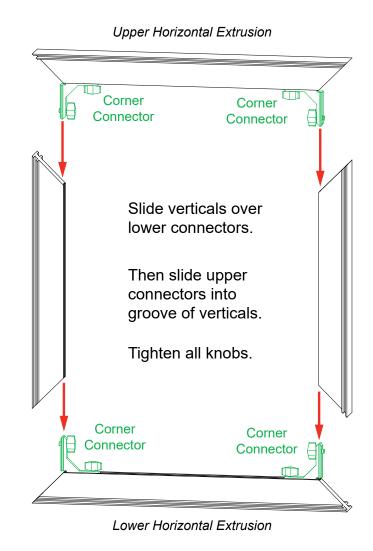
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

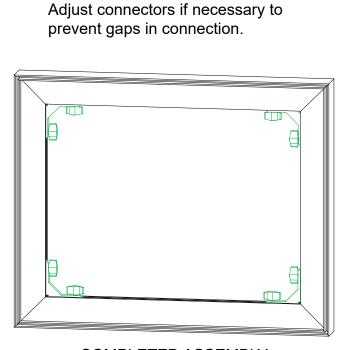
Corner Connection

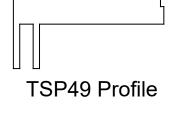
- 1) Loosen knobs, then slide vertical extrusions onto corner connectors of lower horizontal extrusion.
- 2) Slide corner connectors of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of corner connectors on lower and upper horizontal extrusions.







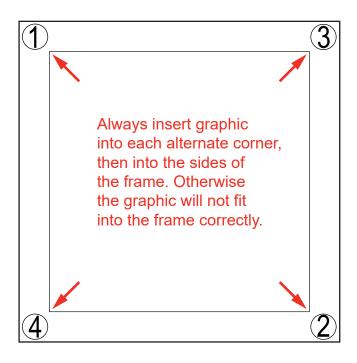
COMPLETED ASSEMBLY

All knobs must be tightened securely to ensure a proper connection.

The Perfect Fit

SEG Graphic Installation in 3 Steps

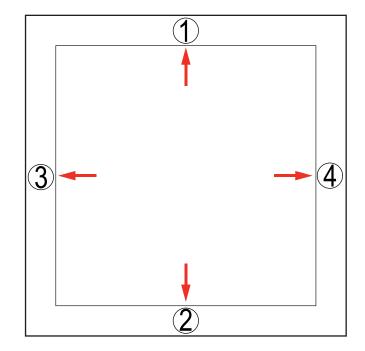
STEP 1: Attach Corners



Insert narrow side of silicone welt into the channel at corner **1**, with fabric to the outside.

Repeat for opposite corner **2**, then corner **3**, then corner **4**.

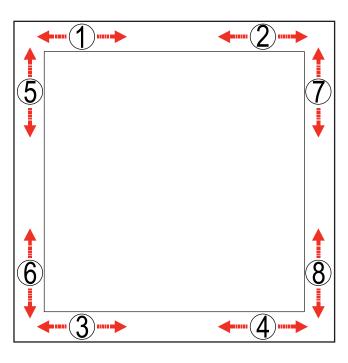
STEP 2: Attach Middle



Once corners are attached, press the middle of edge **1** into the channel. Then press middle of edge **2** into the channel on opposite side.

Repeat with edge 3 & 4.

STEP 3: Attach Sides



Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations **3** & **4**. Then repeat for locations **5** & **6** and **7** & **8**.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.





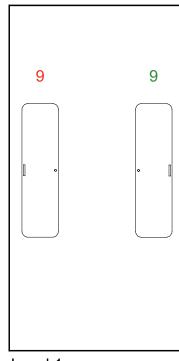
To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

Install video.

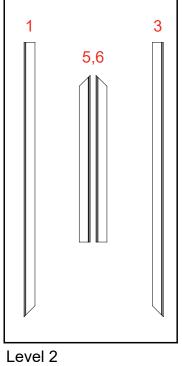




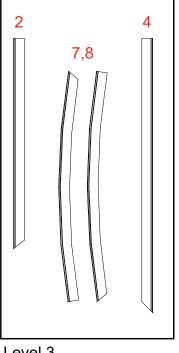
Top View of Each Level



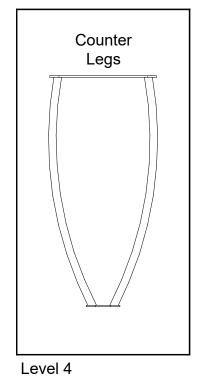








Level 3

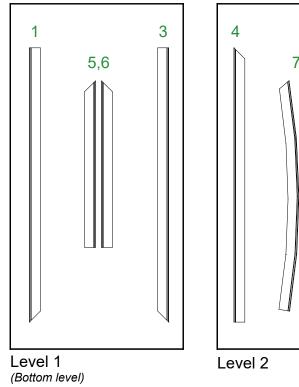


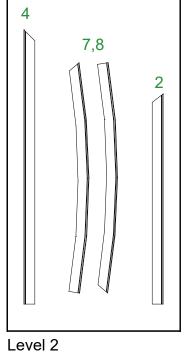
Graphics

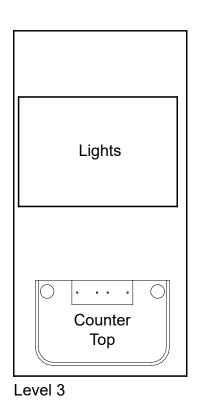
Setup Hardware

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Top View of Each Level



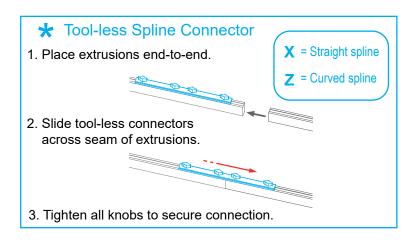


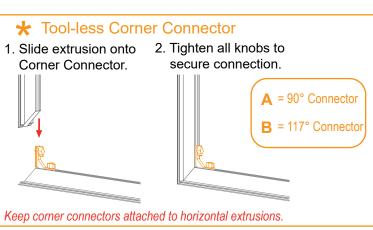


Order #XXXXX Left Backwall Frame Assembly

ltem	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	31.305"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	45"h TSP49 Vertical Extrusion
5	1	27.35"w TSP49 Horizontal Extrusion
6	1	27.35"w TSP49 Horizontal Extrusion
7	1	28.514"w TSP49 curved Horizontal Extrusion
8	1	28.514"w TSP49 curved Horizontal Extrusion
9	1	6" x 22" End Base Plate w/ foot

Assemble frame flat on ground.

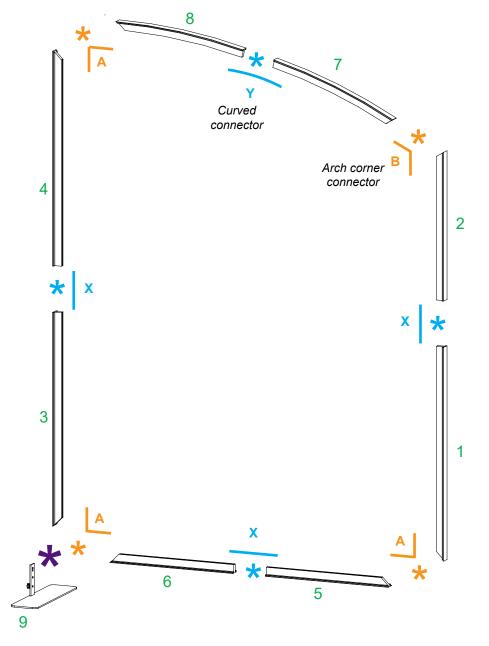




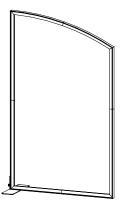
Steps:

Refer to the Tool-less Frame Assembly general information page.

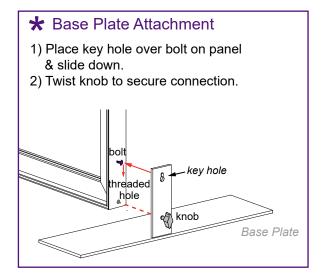
- 1) Assemble vertical extrusions [1-2], [3-4] & horizontal extrusions [5-6], [7-8] together, using Tool-less Spline connectors labeled [X] & [Y].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6], [7/8], using Tool-less Corner Connectors labeled [A] & [B].
- 3) Install Base Plate [9] to bottom corners of frame assembly as shown. See Base Plate Attachment detail.



FRONT VIEW



When assembled



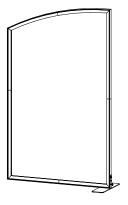
Order #XXXXX Right Backwall Frame Assembly

Item	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	31.305"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	45"h TSP49 Vertical Extrusion
5	1	27.35"w TSP49 Horizontal Extrusion
6	1	27.35"w TSP49 Horizontal Extrusion
7	1	28.514"w TSP49 curved Horizontal Extrusion
8	1	28.514"w TSP49 curved Horizontal Extrusion
9	1	6" x 22" End Base Plate w/ foot

Steps:

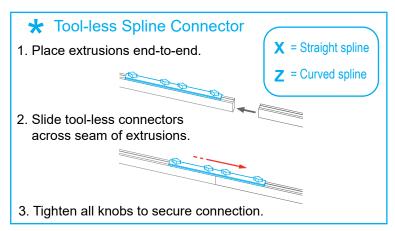
Refer to the Tool-less Frame Assembly general information page.

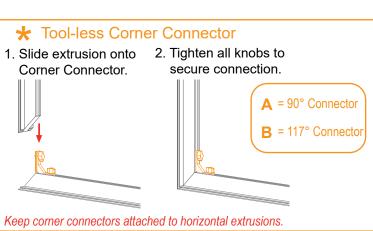
- 1) Assemble vertical extrusions [1-2], [3-4] & horizontal extrusions [5-6], [7-8] together, using Tool-less Spline connectors labeled [X] & [Y].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6], [7/8], using Tool-less Corner Connectors labeled [A] & [B].
- 3) Install Base Plate [9] to bottom corners of frame assembly as shown. See Base Plate Attachment detail.

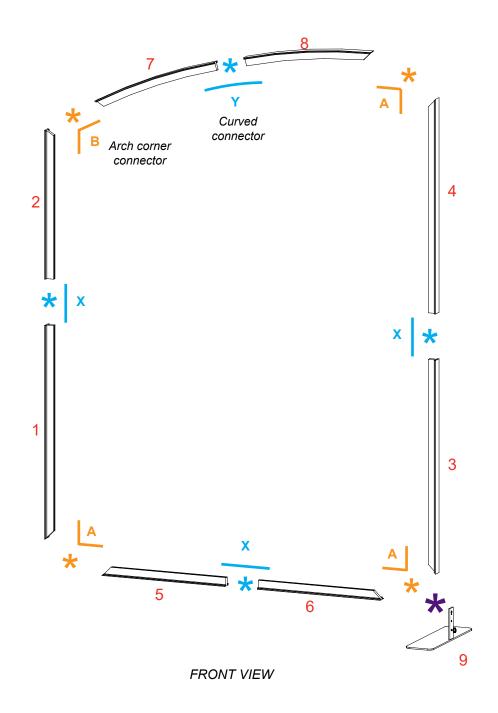


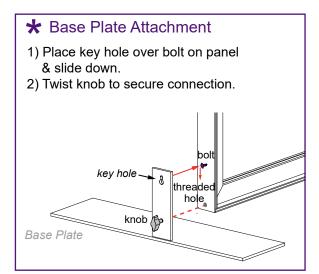
When assembled

Assemble frame flat on ground.



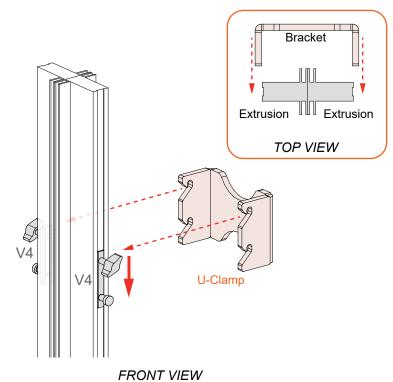




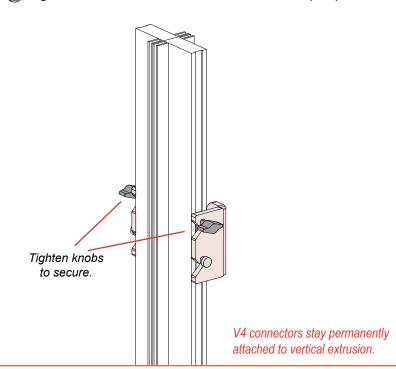


★ Frame Connection

From back side of display, slide U-Shaped Clamp forward then down onto V4 connectors on left & right frames.

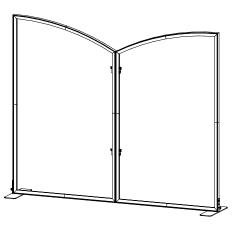


2 Tighten knobs of V4 connectors to secure Clamp in place.

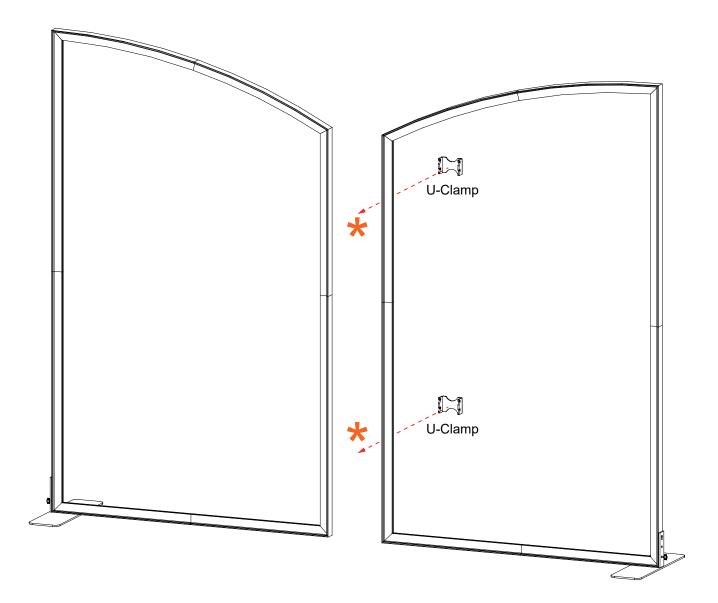


Steps:

1) Connect left & right frames together using U-Shaped Clamps. See Frame Connection detail.

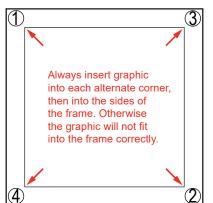


When assembled



SEG Graphic Installation

STEP 1: Attach Corners

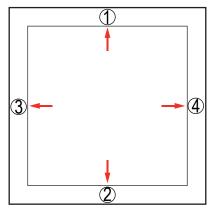


Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.



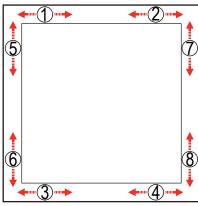
STEP 2: Attach Middle



Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite

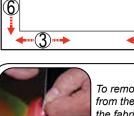
Repeat with edge 3 & 4.

STEP 3: Attach Sides



Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.



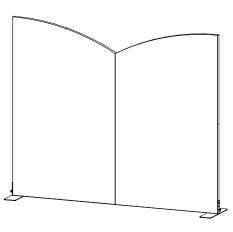


To remove the graphic from the frame, locate the fabric pull tab. Gently pull on the tab to remove the graphic.

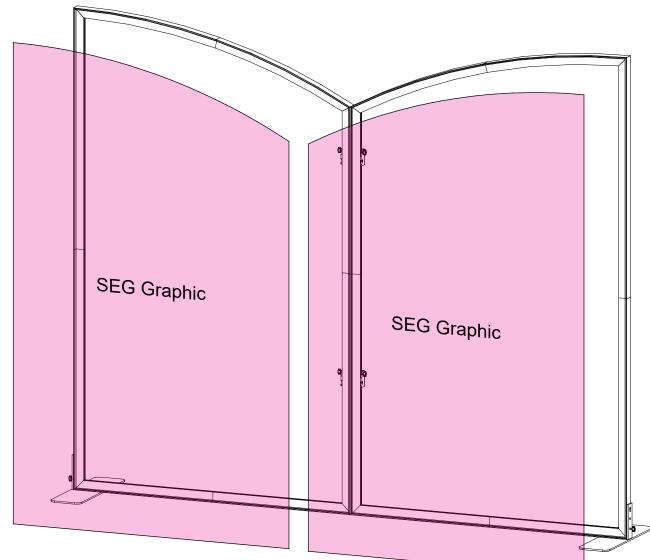
Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Steps:

1) Apply SEG Graphics to front of assembled frames.



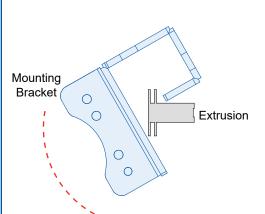
When assembled



Backwall Attachments

★ Workstation Bracket Attachment

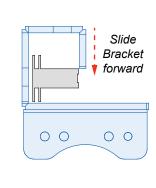
Hook the Mounting Bracket over the vertical extrusion.



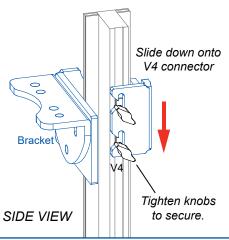
Slide bracket forward, then down onto V4 connector.

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V4 connectors stay permanently attached to vertical extrusion.

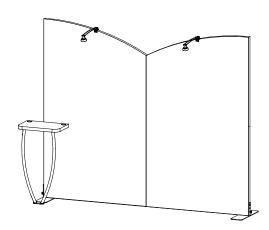


Tighten thumb screws to secure connection to inside of frame.



Steps:

- 1) Attach Workstation Mounting Bracket to backwall vertical as shown. See Workstation Bracket Attachment detail.
- 2) Assemble Workstation legs & counter top to bracket. See Workstation Assembly detail.
- 3) Attach Lights to top of backwall as shown. See Light Attachment detail.



Completed Assembly

Light

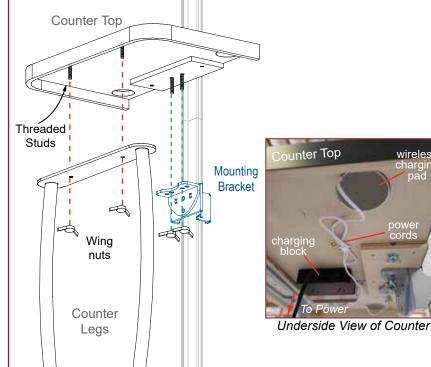
Workstation Assembly

1) Attach threaded studs on underside of Counter Top to Counter Legs; secure with wing nuts.

TOP VIEW

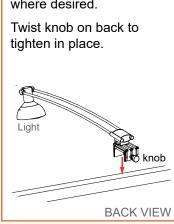
2) Connect Counter Top to Mounting Bracket, using wing nuts.

UNDERSIDE VIEW



3) Attach power cords to wireless chargers.

Keep cords attached to underside of counter top.





Attach clamp of stem light to top of horizontal extrusion where desired.

